## The Column Model – a practical help to decide about substitutes

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The assessment of health hazards caused by the use of dangerous substances is difficult in most cases. Missing chemical knowledge, especially small and medium-sized companies are often not able to make a useful substitute decision.

Therefore, the column model has been developed that enables a fast comparison of pure substances as well as preparations (mixtures) using only limited information. The target groups of this model are managers, safety personnel and other persons with limited knowledge in this field. No calculation is necessary, but the relevant information (e.g. R-sentences) is related to a particular risk level using a simple chart.

A comparative assessment of a product and a potential substitute product will be carried out separately for both products in the five chart columns

- acute and chronic health hazards
- environmental hazards
- fire and explosion hazards
- hazards caused by the exposure potential
- hazards caused by the procedures.

If the potential substitute product rates better in all five columns than the product in use, the substitution problem is solved. If the potential substitute product rates better in some columns, and worse in others, you have to assess which potential hazards – in other words, which columns – play a bigger role in your particular situation. If, for example, sources of combustion cannot be avoided in your production process, then the fire and explosion hazards together with the exposure potential have greater weight in your comparison. If your production methods result in large quantities of waste by-products, then the environmental hazards will be emphasised. The model can be applied to pure substances and to products (substance mixtures).

Risks	Acute	Chronic	Environ-	Fire	hazards	hazards
	health	health	mental	and	caused	caused
	hazards	hazards	hazards	explosion	by the	by the
				hazards	<b>exposure</b>	procedu-
					potential	res
very	highly toxic	K1, K2, M1, M2	N; water	extremely	gases,	open
high			pollution	inflammable	dusts	
high	toxic, highly	R1, R2, K3, M3	class: WGK	highly	highly	
	corrosive		3	inflammable	volatile	
medium	harmful,	R3	WGK 2	inflammable	volatile	closed
	corrosive					
low	irritant	chronically	WGK 1	hardly	low	
		affecting		inflammable	volatile	
negligible	harmless by		not water	not	solids	tightly
	experience		polluting	inflammable		closed

The graph shows the principle of the column model. The complete column model can be downloaded as a pdf-file from the internet:

www.hvbg.de/d/bia/pra/modell/spalte.htm (German version)

www.hvbg.de/d/bia/pra/modell/spaltee.htm (English version)